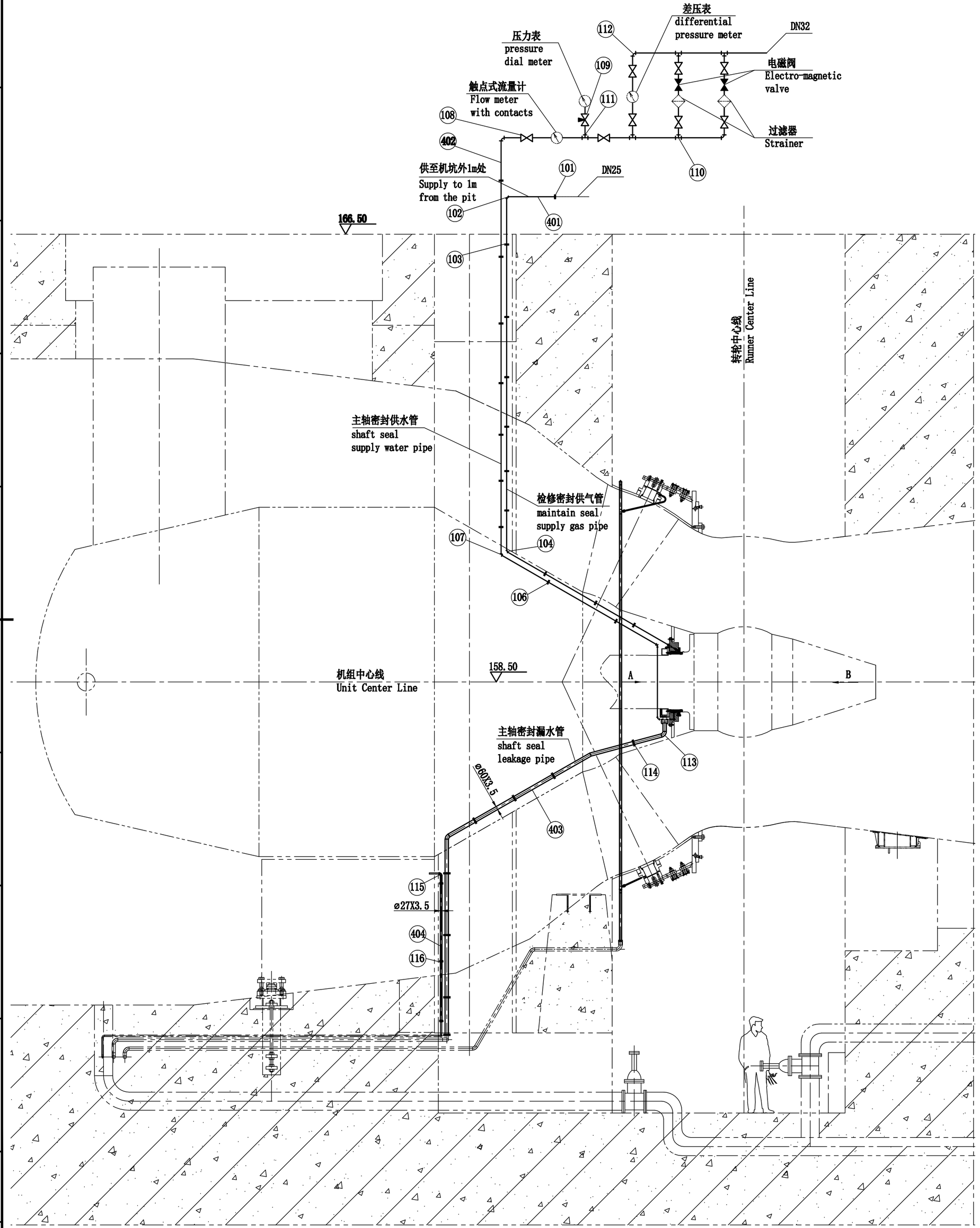
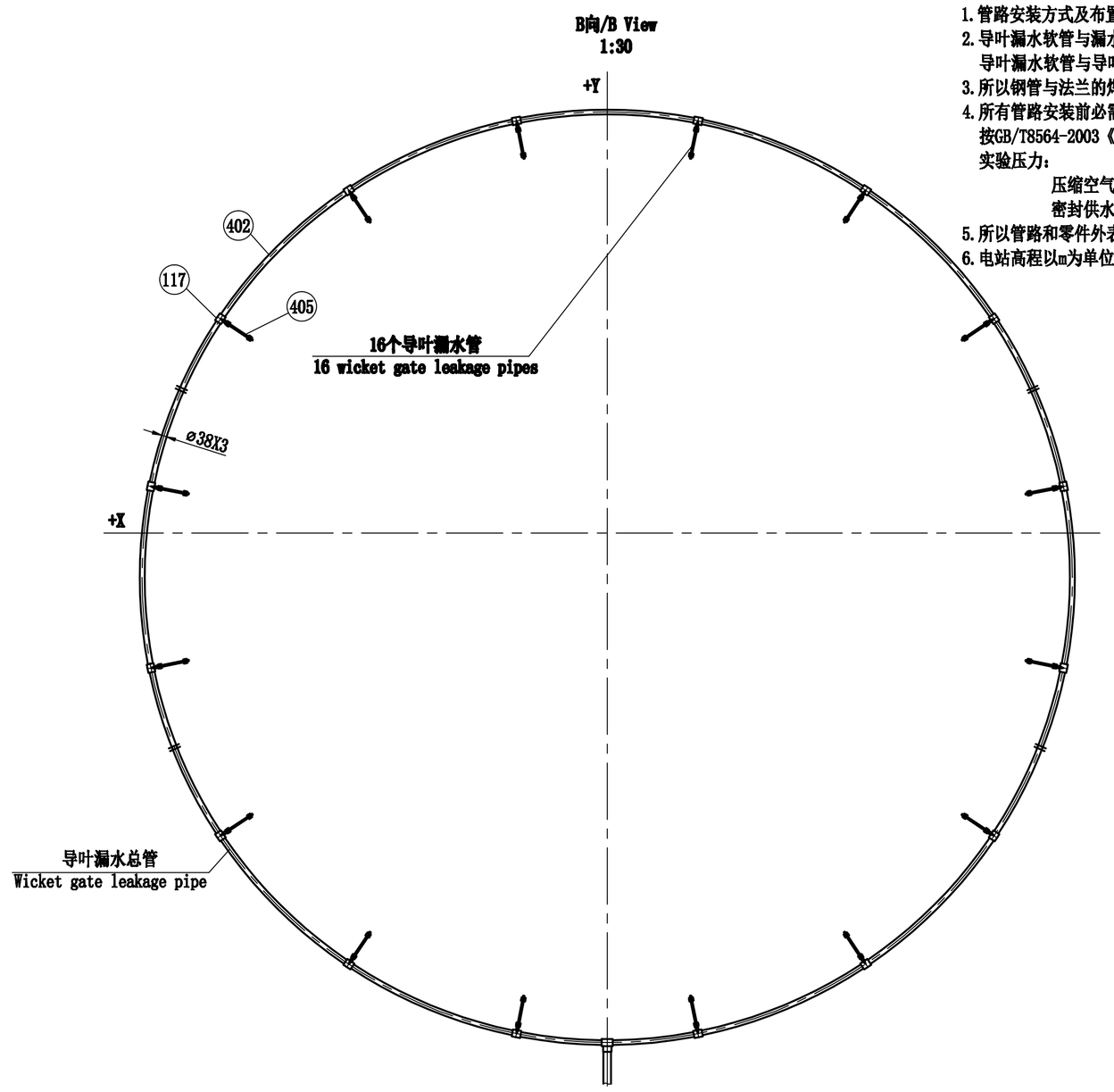
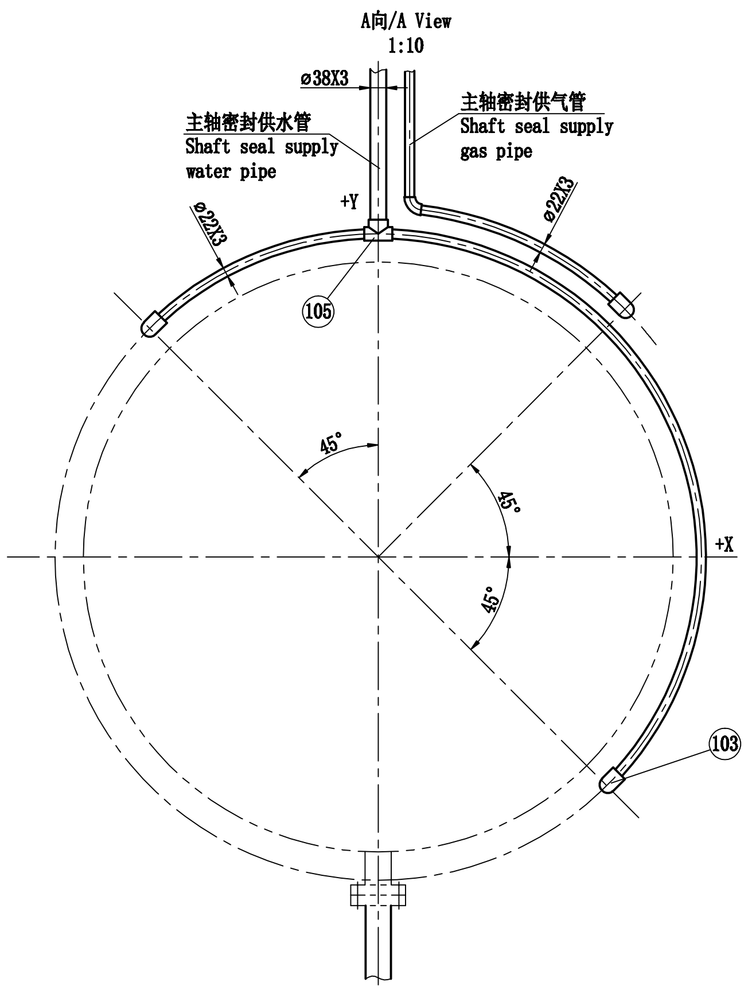




技术要求：

1. 管路安装方式及布置可按电站实际情况确定；
2. 导叶漏水软管与漏水总管相连位置要低于
   导叶漏水软管与导叶套筒相连位置，以便排水；
3. 所以钢管与法兰的焊接和钢管的配弯均由电站自行完成；
4. 所有管路安装前必需清理干净，安装应进行耐压实验，
   按GB/T8564-2003《水轮发电机组安装技术规范》执行；
   实验压力：
   压缩空气管路　1.05MPa
   密封供水管路　0.45MPa
5. 所以管路和零件外表面电站安装完毕后按规定统一涂漆；
6. 电站高程以m为单位，其余以mm为单位。



Notes:

1. The pipes should be arranged on site according to the site situation;
2. The junction position of wicket gate leakage pipe and leakage main pipe should be lower than the junction position of wicket gate leakage pipe and wicket gate bearing housing;
3. The welding and bending of pipes and bending should be finished at site;
4. The pipes should be cleaned before adssembled and the pipes should be do pressure test according to the standard: GB/T8564-2003, test pressure is:
   pipe for compress air: 1.05MPa;
   pipe for supply water: 0.45MPa;
5. The outer surface of the pipes and other parts should be painted after assembled;
6. The elevation unit is m, others are mm.

Customer Comments:

REV	NAME DATE	DRAWN	CHECKED	APPROVED	MODIFICATIONS AND JOINT SIGNATURE	STATUS
	NAME DATE					
	NAME DATE					
A	NAME DATE	张予珍 11.01.07	11.01.07	11.01.07		

SREPOK 4A HYDROPOWER PROJECT
LOT No.11
SUPPLY OF ELECTROMECHANICAL EQUIPMENT
Reference Number:05/SP4A/BDHC-ZHONGNAN-ALSTOM

PURCHASER:	ENGINEER:	SUPPLIER:
BDHC	PECC4	HYDROCHINA ZHONGNAN-ALSTOM CONSORTIUM

TITLE: 水轮机/TURBINE

DOCUMENT NUMBER: TAH-SP4A-05050-71-000

水气管路
Water and gas pipe

7100001
30101X
H-301000MEL71000

比例 Scale	重量 Weight	材料 Material	共1张 Total pages	第1张 P.No.
1:40				

abcd

签字 日期